# SARTOFLOW® 20 Stainless Steel Holder

Hydraulic Crossflow holder for Sartocon® cassettes



# Description

## SARTOFLOW® 20 holder

The SARTOFLOW® 20 stainless steel holder is optimized for the use with up to twenty Sartocon® production scale Crossflow cassettes or four Sartocubes® (max. 14 m²). It is designed for applications from 200 L to 2500 L volume.

#### Target use:

- process development
- preclinical trials
- clinical trials
- pilot lots
- production

Sartocon® cassettes are available with Hydrosart® or Polyethersulfone membrane types.

The SARTOFLOW® 20 system covers the whole range of pharmaceutical and biotechnological crossflow applications like concentration and diafiltration of proteins, vaccines, viruses, antibodies, oligo nucleotides, endotoxin removal etc. The system is also suitable for cell harvesting and clarification processes. The family of Sartorius Stedim Biotech Crossflow holders feature the latest advances in crossflow design:

- vertical orientation of cassettes
- self draining systems
- inline steamable
- no welds
- minimized hold up volume

The selfdraining SARTOFLOW® 20 filter holder is part of a modular micro- and ultrafiltration system and fits up to twenty Sartocon® filter cassettes.

The Sartocon® cassettes are placed between filter and clamping plate without a need for additional gaskets. It's not even necessary to remove the clamping plate for installation of the cassettes. Just place the cassettes on the guide rods and close the holder with the oil hydraulic system. Manual driven hydraulic pump and automatic hydraulic pumps are available.

The clamping pressure can be controlled by an oil pressure gauge of a manual or automatic hydraulic pump. This allows very accurate and reproducable clamping conditions. Defined clamping conditions are essential, especially for steaming in place applications but it is also very valueable when cassettes have to be changed frequently. The SARTOFLOW® 20 holder offers high performance production scale technology for every pilot and production scale facility.

The vertical positioning of the cassettes allows complete draining of retentate and permeate channels by gravity during harvesting and steaming procedures.

The SARTOFLOW® 20 flow distribution plate is machined from a single piece of stainless steel. It's sanitary tri-clamp connections are not welded but machined from the same plate. This eliminates potentially problems associated with welds and ensures long service life and safe and reliable connection to other equipment. The feed and retentate connectors are located on one side of the plate. This allows easy integration into any skid design and assures a compact system with low minimum working volume.

Connectors are situated to eliminate potential air locks and to assure thorough cleaning and total product recovery.

Feature	Benefits
Vertical orientation	self draining, self venting
Tri-clamp connectors	safe fit of accessories
No welds	no corrosion
Steamable	no cross contamination
Fits up to twenty Sartocon® cassettes 4 Sartocubes®	high flexibility for up to 2500 l working volume
Hydraulic closure	precise and repro- ducible clamping conditions

## **Specifications**

#### Materials of Construction

Filter and Clamping plate	316 L (1.4435) stainless steel, grinded or electro polished
Connectors	sanitary Tri-clamp flange

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Lukas Hydraulic ram ACM 10/150
20 Sartocon® cassettes (max. 14 m²) 4 Sartocubes®
1230×240× 348 mm
approx. 80 kg

Accessories and Ordering Informations				
Sartocon® Single Use	17546113-C			
Adapter Plates				
Sartocon® Flush	302030C-C			
Plate PP-DWST				
Sartocon® Dummy				
Modules PP-DWST				
20 mm	302020D-C			
40 mm	302040D-C			
100 mm	302100D-C			
Handhydraulic Set	1ZW0004			
for SF 10 or SF 20				
Set:				
Handhydraulic pump				
manometer,				
pressure hose,				
needle valve				

Sartocon® Adapter plate 302020A-C (round to oval adapter)

### Ultrafiltration

Membrane Material	Nominal Molecular Weight Cutoff [NMWCO]	Order Numbers Sartocon®	Order Numbers Sartocube®	
Hydrosart® 0.6 m <sup>2</sup>	2 kD	3021441906ESW	3021441930E-BSW	
	5 kD	3021442906ESW	3021442930E-BSW	
	10 kD	3021443906ESW	3021443930E-BSW	
	30 kD	3021445906ESW	3021445930E-BSW	
	100 kD	3021446806ESW	3021446830E-BSW	
PESU 0.7 m <sup>2</sup>	1 kD	3021460907ESW	n.a.	
	5 kD	3021462907ESW	n.a.	
	8 kD	3021463407ESW	n.a.	
	10 kD	3021463907ESW	3021463935E-BSW	
	Albumin	30214AL07KSW	n.a.	
	30 kD	3021465907ESW	3021463935E-BSW	
	50 kD	3021465007ESW	3021463035E-BSW	
	100 kD	3021466807ESW	3021466835E-BSW	
	300 kD	3021467907ESW	3021467935E-BSW	
Microfiltration				
Membrane Material	Pore size	Order Numbers Sartocon®	Order Numbers Sartocube®	
Hydrosart® 0.6 m <sup>2</sup>	0.2 μm	3021860706WSW	3021860730W-BSW	
,	0.45 μm	3021860606WSW	3021860630W-BSW	
PESU 0.7 m <sup>2</sup>	0.1 μm	3021545806WSW	3021545830W-BSW	

## SARTOFLOW® 20, 316L (1.4435) 1.4435

Order number	Norm	F/R [mm]	P [mm]	e-polished	mirror – inverted
179-2DD380260	DIN	38	26		
179-2DD380260E	DIN	38	26	×	
179-2DZ348221	Zoll	34.8	22.1		
179-2DZ348221E	Zoll	34.8	22.1	×	
179-2DI384237	ISO	38.4	23.7		
179-2DI384237E	ISO	38.4	23.7	×	
179-2DJ357230	JIS-G	35.7	23		
179-2DJ357230E	JIS-G	35.7	23	×	
179-2DD380260-M	DIN	38	26		×
179-2DD380260EM	DIN	38	26	×	×
179-2DZ348221-M	Zoll	34.8	22.1		×
179-2DZ348221EM	Zoll	34.8	22.1	×	×
179-2DI384237-M	ISO	38.4	23.7		
179-2DI384237EM	ISO	38.4	23.7	×	×
179-2DJ357230-M	JIS-G	35.7	23		×
179-2DJ357230EM	JIS-G	35.7	23	×	×

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